

# Metamark MD5A-B

High Performance Digital Vinyl with Grey 'METAScape' Adhesive



## Product Description

Metamark MD5A-B features the 'METAScape' adhesive system, offering faster and easier application by providing air with an exit route from under the graphic, with greater repositioning during application. This is combined with a grey pigmented solvent-based adhesive to provide increased opacity and preventing the substrate colour showing through. Metamark's high performance 70 micron white face film with its distinctive coating technology produces outstanding print performance on Solvent, Eco Solvent, UV and Latex printers.

## Printing and Handling

- Suitable for use on Solvent, Eco Solvent, Latex and U.V. inkjet printers. Always perform a test print first.
- Ensure that the correct profiles and heater settings are used. Most profiles are available for download from [www.metamark.co.uk](http://www.metamark.co.uk).
- Ensure that the material has reached room temperature and a relative humidity of 50% before printing.
- Do not handle the face film directly and ensure it is free from dust and static.

## Application

- Allow the inks to cure before cutting flush to the print. This is usually 24-48 hours.
- Apply unstressed, in particular to curves and recesses. It is not suitable for application over rivets or complex recesses.
- Suitable for dry application only.
- Not recommended for use on low energy surfaces such as polypropylene. The user should determine suitability of substrate.

## Overlaminating

- Overlaminating is recommended to prevent abrasion and to extend colour fastness.
- Allow the inks to cure before overlaminating, this is usually 24-48 hours.
- The matched laminate for MD5A-B is MetaGuard 700. For all other laminates the user should determine suitability.

## Face Film

Face Film	Polymeric calendered PVC
Gauge	70 micron nominal
Tensile Strength	47N/25mm MD / 43N/25mm TD nom.
Elongation at break	180% MD nominal

## Adhesive

Type	'METAScape' permanent grey solvent-based acrylic with air channels.
Weight	22gsm nominal
Adhesion to glass 20 mins	15N/25mm nominal
Adhesion to glass 24 hour	20N/25mm nominal
Perceived tack	Medium
Application temperature	+5°C to +60°C
Service temperature	-30°C to +110°C

## Release Liner

Print	'METAScape' print
Weight	140 gsm nominal
Type	Structured Layflat kraft paper with PE coating

## Finishes

Finishes Available	MD5A-B	White Gloss
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## Roll Presentation

Roll sizes and net weights	760mm x 50m	11kg
	1370mm x 50m	20kg
	1600mm x 50m	23kg

## Durability

Shelf Life	2 years
External weathering	7 years. This refers to the unprinted vinyl. Refer to ink manufacturer for durability of the finished product. Class B. BS EN 13501-1:2007 BS 6853:1999 Cat1a&b (Passenger Rail) EN ISO 5659-2 (Goods Rail Vehicles) ISO 5658-2 (Goods Rail Vehicles)
Fire Rating	EN ISO 5659-2 (Goods Rail Vehicles) ISO 5658-2 (Goods Rail Vehicles)
Chemical Resistance	Unprinted film resistant to mineral oils, fats and fuels, aliphatic solvents, mild acids, salt and alkali, eg. diesel oil, gasoline, paraffin, hydraulic oil, antifreeze, soap suds, etc.

**Warranty:** Metamark (UK) Limited warrants to its customers that graphics produced using Metamark Digital Media will remain in good condition without excessive fading or colour degradation for the specified life time of the ink used, when correctly stored, printed and applied in accordance with procedures outlined in the technical literature. If within the specified years of normal use Metamark DigitalVinyl becomes ineffective for its intended use, then Metamark will provide sufficient material to produce a new replacement marking, and will at its own discretion, contribute an allowance in additional material towards the costs involved in replacing the graphics. In all cases, the converter is held fully responsible for storing, processing and applying the unconverted materials in accordance with Metamark's technical specifications. Metamark (UK) Limited will not be liable for any indirect or consequential loss or damage, and will not provide any allowance against improper usage, application accident, negligence, chemical damage or improper repair. **Please Note:** The above data is given in good faith to provide an indication of the performance of the product. Purchasers should consider the suitability of each product for its intended use and the purchaser assumes all risks in connection with such use. Seller shall not be liable for damages in excess of the purchase price of the product nor for incidental nor consequential loss.

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